

Instruction Manual for FI Controller

Item No. **0 3 - 0 5 - 0 0 2 9** Fits & Frame Nos Super cub 110 (FI) JA07-1000001 ~

- Thank you for purchasing one of our TAKEGAWA's products. Please strictly follow the instructions to install and use the products.
- Before installing the products, please be sure to check the contents of the kit. If you have any questions about the products, please kindly contact your local TAKEGAWA dealer.

Please note: Illustrations and photos may vary from actual hardware.

~ Features ~

This is a sub-computer in order to adjust the amount of fuel injection simply by connecting to the genuine ECU wiring.

When you installed our camshaft kit and bomber exhaust system on Super Cub110, air intake and exhaust efficiency will be changed significantly and the air-fuel ratio should be adjusted. The 16-bit micro computer in the FI controller adjusts to the correct air-fuel ratio by computing based on the signals from the genuine ECU according to the engine condition in real time.

That ensures the inherent performance of this kit.

Fuel injection can be adjusted in 15 steps with a rotary switch in order to suit the modifications of air intake and exhaust systems.

The fuel can be injected more than the largest amount of fuel injection by genuine ECU.

Please read the following instructions before installation.

We do not take any responsibility for any accident or damage whatsoever arising from the use of this product not in conformity with the instructions in this Manual.

We shall be held free and harmless from any and all liabilities or claims for any defects of the parts / the product after installation, and use, and/or any other products/parts.

SPECIAL PARTS TAKEGAWA Co., Ltd. does not accept returns and/or repairs on any parts which have been modified and/or installed on a vehicle. We do not have any information or service data on the combination of our products and other manufacturer's products.

This products is designed for exclusive use with the above mentioned year of make and models.

When ordering repair parts, please quote the Repair Part Item No. (and the Photo No.) If you have any questions, please contact your local TAKEGAWA dealer.

This product is designed to adjust the injection time by connecting to the genuine ECU injection wire harness.

In the case of technical trouble (like the breakdown) of this product or faulty wiring, the fuel injection may stop.

Rev limiter release function does NOT exist.

Fuel injection adjustment data including in the kit is based on tests of our own motorcycle equipped with our products.

If your motorcycle is different spec from our tested spec or have other manufacturers' parts, our product may not be able to work properly. However, even though your motorcycle is equipped with our products, in some cases, you may not get our intended settings because of the individual part differences and foreign elements such as fuel, temperatures, humidity, altitude or rider's size / weight.

This sub-computer will make your regular riding possible by adjusting to the correct fuel injection with simple application when our camshaft and bomber exhaust system are installed on the vehicle. However, this is a sub-computer as a support parts so that this kit may not provide the perfect settings for all engine specs. Also, we shall not be liable for the breakdown of the engine.

Before riding, always check and see if the setting is correct for your motorcycle. Please use this product after fully understanding of above instructions.

Precautions to use this kit

DO NOT USE the following parts with this FI controller.

DO NOT USE aftermarket H.I.D. kits. Many of aftermarket H.I.D. kits emit noise of high voltage from the ballast/inverter(a device to convert the voltage) and adversely affect the digital circuit. It can/will cause failure or malfunction.

DO NOT USE ignition systems in aftermarket such as ignition coil or plug wire, because many of ignition systems in aftermarket increase the radiation noise due to increase the ignition voltage. It can/will cause malfunction or product failure.

DO NOT USE generating systems in aftermarket, because many of them cannot charge enough electricity and battery voltage lowers. Also, they cannot control voltage. Those can/will cause malfunctions.

This product is NOT waterproof or drip-proof.

Since this product is not waterproof or drip-proof, it may damage if this controller gets wet with rain or water, or water enters the controller body.

Be careful when washing as well. Stop using the controller immediately when the controller body gets wet.

Also, be careful if you use the transparent switch panel in the kit. When it is humid or the temperature changed suddenly, the controller body may get the moisture inside and the transparent panel fogs up.

The housing of controller is plastic.

Cover the vehicle to avoid deterioration when parking the vehicle outside for a long time.

If the controller is left in the severe conditions such as hot climates for a long time, the plastic or rubber may deteriorate or deform.

HANDLE WITH CARE. NEVER disassemble the controller.

It's VERY DANGEROUS!! NEVER disassemble or modify this controller.

NOTE: If it is disassembled, we do not accept any maintenance or repair. DO NOT give an excessive impact.

DO NOT give an excessive impact to this product with riding on off-road or jumping.

By the impact, malfunctions may occur, including the breakage of the inner parts, unrepairable failure due to the disconnection or damage of the controller housing.

How to clean

If the dirt is stubborn, wipe the dirt with a soft cloth slightly moistened with a mild detergent solution and clean gently and carefully. To prevent adversely affecting the plastic material or fogging up the panel, DO NOT use a rubbing compound or volatile solvents such as alcohol or paint thinner.

CAUTION The following show the envisioned possibility of injuries to human bodies or property damage as a result of disregarding the following cautions.

Please drive safely and follow the local traffic laws.

- $\boldsymbol{\cdot}$ Work only when the engine and the exhaust system are cool to avoid burns.
- $\boldsymbol{\cdot}$ Prepare appropriate tools and work properly to avoid the breakage of parts or injuries.
- · Always use a torque wrench to tighten bolts and nuts securely to the specified torque to avoid these parts getting damaged or loose.
- · As some products and frames have sharp edges or protruding portions, work with your hands protected to avoid injuries.
- $\boldsymbol{\cdot}$ Before riding, always check such parts as screws for loose.
- If you find loose ones, screw them securely up to the specified torque to avoid parts coming off.

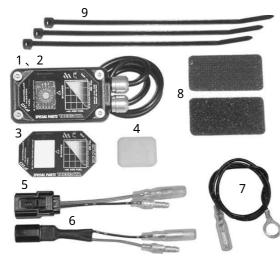
WARNING The following show the envisioned possibility of human death or serious injuries to human bodies as a result of disregarding the following cautions.

- When you notice something abnormal with your motorcycle, stop riding immediately and park your motorcycle in a safe place to avoid an accident.
- Before working, place the motorcycle on level ground to stabilize its position for safety to avoid the motorcycle overturning.
- Please conduct checkups and maintenance correctly referring to the instructions and methods described in the instruction or service manual. (Improper checkups and maintenance could lead to accidents.)
- If you find damaged parts when inspecting or performing maintenance of your motorcycle, do not use these parts, and replace them with new ones. (The continued use of these damaged parts could lead to accidents.)
- $\boldsymbol{\cdot}$ Keep plastic bags for packing the products out of children's reach, or discard them.
- (If children get them on, there will be a danger of their suffocating.)

Please be informed that, mainly because of improvement in performance, design changes, or cost increase, the product specifications and prices are subject to change without prior notice.

~ Kit includes ~

This manual should be retained for future reference.



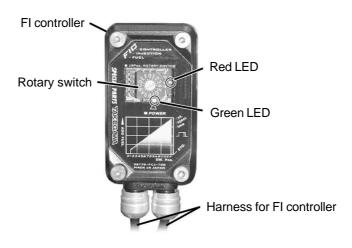
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No.	Part Name	Qty	Repair Part Item No.	In packs of
1	FI Controller Assembly	1		
2	FI Controller panel (bored switch)	1	00-05-0044 1	1
3	FI Controller panel (transparent switch)	1		'
4	Rubber cap	1	00-05-0045	1
5	Sub wire harness 1 COMP.	1	00-05-0041	1
6	Sub wire harness 2 COMP.	1	00-05-0042	1
7	Ground wire	1	00-05-0043	1
8	Velcro set	1	00-00-0150	1
9	Insulation lock, 150 mm	2	00-00-0135	10

The FI Controller panel of Item No. 2 above with a bored switch is factory-installed onto the FI Controller assembly of Item No.1.

Please order repair parts with the Repair Part Item No.

Without the repair part item No., we may not be able to provide the correct parts. Some parts are only available as a set. Please order them with the set number.

~ Product & Parts Names ~



~ Installation Procedures ~

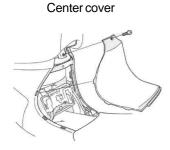
Before installation

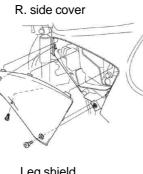
This product must be installed with the stock PGM-FI system which operates properly.

If the PGM-FI system is in bad condition, this controller will not operate correctly or provide the performance, as a result it causes damage of this product or other related parts.

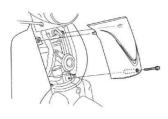
To install and use this controller, make sure that your stock PGM-FI system operates properly. Before you start working, stand your vehicle securely on a flat surface such as a maintenance stand placed on a jack.

Remove the center cover, Right side cover, front cover and leg shield
(referring to the genuine service manual).





Front cover





2 . Attach the supplied ground wire with the battery negative terminal, and the wire will be routed to the ignition coil.



3 . Disconnect the genuine injector wire harness(2P coupler).



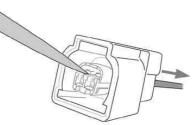
4 . Check the wire color of the disconnected genuine harness(2P coupler). If the sub wire harness 1COMP. in the kit and the wire colors are opposite in color, do the following procedure to counterchange the places of the genuine coupler wires.(Color of wires has to be matched.)
⚠ Note: If the wires are opposite in color, you cannot turn on the FI controller, therefore, the engine will not start.

Procedures to counterchange the wires of 2P coupler

a.Remove the retainer(grey plastic part) from the stock coupler with a small slotted driver.



b.Pull out the wires individually from the coupler with a pick while pulling up the inner hook fixing the terminal of the stock coupler. At this time, you do not have to remove the retainer on wire side and rubber seal.



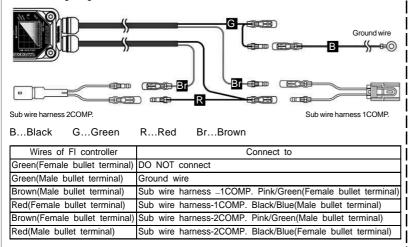
c.Insert the wires to the coupler to match the colors of the sub wire harness 1 COMP. included in the kit and push the retainer back into the coupler.



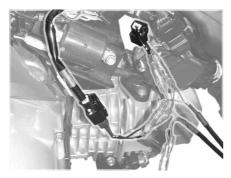
⚠Note : Make sure that the terminal should be pushed in with facing up, or the terminal will not insert into the coupler. Be careful not to insert upside down.

The wire connection of FI Controller

1 . Connect the FI controller and the bullet terminal of sub wire harness referring to the following diagram.



2 . Connect the coupler of the sub wire harness 1 COMP. to the injector. Connect the coupler of the sub wire harness 2 COMP. to the 2P coupler of the genuine wire harness.



3 . Route the wire harness of FI controller with the wire harness of the motorcycle and route inside the Right side cover. Mount the FI controller with the supplied Velcro strap.



4 . Make sure if the wiring is properly connected.

5. Turn on the ignition switch.

When turning on the switch, make sure that green LED and red LED of FI controller will light up and red LED will flash three times.

 Δ Note: We check whether all the products operate properly before shipment. If the LED does not light up, the wiring might be incorrect. Turn off the ignition switch immediately and check if the wiring is connected correctly.

- 6 .Install the removed exteriors in the reverse order of removal. Δ CAUTION : Be careful NOT to pinch the wire harness in FI controller.
- 7 . Referring to the "Recommended settings for the specified models or specs" in this page, adjust the FI controller switch at the designated setting No. which matches your engine specifications. Then, attach the supplied rubber cap onto the switch panel.
- Δ CAUTION : Attach the rubber cap securely. If the rubber is wrongly fit on the switch, there will be a gap between the rubber cap and the panel of the FI controller. This may cause the rubber cap to fall off or let the dust or water get into the FI controller through the gap, which may ultimately lead to the breakdown of the FI controller.



About the rubber cap and panel:

•Remove the rubber cap ONLY when you adjust the rotary switch.

▲ CAUTION : If you drive your motorcycle without the rubber cap on, the dust or water may get into FI controller, causing it to break down. When riding, be sure to cover the top with the rubber cap or the transparent panel in the kit.

•When the setting is finished, peel off the panel stuck on the switch at the time of shipment from factory, and replace the panel with the transparent one. And this increases the dustproof and drip-proof quality of the product, leading to the prevention of the needless troubles.

 \triangle CAUTION : When attaching the panel, please paste it right on the octagonal recessed surface on the FI controller.

> If the panel is fit on the edge, not on the recessed surface or the groove, then the dust or water will get into the controller through the gap. Please place panel properly.

How to use the FI controller and about the setting:

1 . The setting of the FI controller can be adjusted by turning the yellow rotary switch.

Please turn the switch carefully with a flat extra-fine tip crewdriver (DO NOT deform the grooves).

- ▲ WARNING : NEVER adjust the settings while riding. Otherwise, this may cause the consequential accidents.
- ▲ CAUTION : When the controller switch is ON (Green LED is lighting up) and the setting is changed by turning rotary switch, the new setting will not be valid yet until you turn off the switch and turn it on again.



- 2 . "Arrow" of the switch indicates a setting shown by numbers or letter. When it shows "0", the amount of fuel injection is almost the same as that of the genuine ECU(No fuel increase).
- 3 . The adjustment is a 16-step adjustment type including "0". Be sure to set at a figure or letter precisely until it clicks into place. (If the clicks are incomplete, the controller does not work properly.)
- 4 When the green LED is on, this indicates that FI controller is powered. When the FI controller is operating properly, the green LED lights up. (The ignition switch must be "ON".)
- 5 When the ignition switch is turned on, red LED will flash three times by self-checking program. If the red LED does not light up or does not flash, turn off the ignition switch, wait for 10 seconds, and turn it on again.

Recommended settings for the specified models or specs

- •The following table of the settings are only for the motorcycles equipped with TAKEGAWA parts.
- Note: These recommended settings are only the samples. They may vary with conditions such as ambient temperature, altitude, humiduty or rider's weight.

Engine specifications	Setting
Stock air cleaner box	
+	
TAKEGAWA Camshaft	5
+	
TAKEGAWA Bomber Exhaust system	

Trouble shooting

If you find some failure after installation of FI controller, first, check to see the section in the following list.

Problems	Check point
	How to fix
LED on FI controller does not light up even though the ignition switch is on.	· · · · · · · · · · · · · · · · · · ·
	Check if the wiring is connected correctly referring to "the wire connection of FI Con- troller" diagram.
	Check whether the 2P coupler of genuine wire harness and the sub wire harness 2COMP. are connected with same color.
	If the ground wire is connected to the different point from the instruction manual, the ground wire may not work properly. Please connect the ground wire to the point as instructed.
Electric starter works, but the engine does not start.	Make sure that the engine starts with a kick starter.
	If the engine starts by kick starter but the electric starter does not work, it might be caused by poor battery condition. Charge or replace the battery.

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